

XL 650 Caliber Conversion Chart

*To order a complete conversion use the five-digit number to the right of the caliber listing. To order individual parts use the five-digit number next to the description. **Casefeed discs are not included in caliber conversion kits.***

Handgun-Caliber Conversions

.22 Remington Jet Conversion - #21096

#A Powder Funnel - #13426
#2 Shellplate - #13430
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, 38/357 - #13384
CF Adapter 38/357, Orange - #13386
#2 Station 1 Locator - #13563
#2 Locator Pin(3) - #14062

.256 Win. Mag. Conversion - #21097

#R Powder Funnel - #13243
#2 Shellplate - #13430
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, 38/357 - #13384
CF Adapter 38/357, Orange - #13386
#2 Station 1 Locator - #13563
#2 Locator Pin(3) - #14062

7mm TCU Conversion - #21103

#N Powder Funnel - #13014
#3 Shellplate - #13345
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 17, 223, 222, 221, White Slotted - #13575
#3 Station 1 Locator - #13614
#3 Locator Pin(3) - #14060

.30 Luger, .30 Mauser Conv. - #21107

#C Powder Funnel - #13564
#5 Shellplate - #13509
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 9mm, 32ACP, Green - #13450
#5 Station 1 Locator - #13546
#3 Locator Pin(3) - #14060

.32ACP, .32 Short Colt Conv. - #21114

#S Powder Funnel - #12845
#8 Shellplate - #12779
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 9mm, 32ACP, Green - #13450
#8 Station 1 Locator - #11936
#8 Locator Pin(3) - #14048
650 Case Insert Slide - #13763

.32 S&W Long, H&R Mag. Conv. - #21122

#S Powder Funnel - #12845
#D Shellplate - #12879
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 9mm, 32ACP, Green - #13450
CF Adapter 30M1, 32S&W, H&R - #13075
#D Station 1 Locator - #11619
#3 Locator Pin(3) - #14060

.32-20 Conversion - #21620

#S Powder Funnel - #12845
#O Shellplate - #10294
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 30M1, 32S&W, H&R, Blue - #13075
#W Station 1 Locator - #13267
#3 Locator Pin(3) - #14060

.380 ACP Conversion - #21104

#F Powder Funnel - #13806
#3 Shellplate - #13345
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 380, White - #11573
#3 Station 1 Locator - #13614
#3 Locator Pin(3) - #14060

9x18 Makarov Conversion - #21657

#9 Powder Funnel - #14980
#5 Shellplate - #13509
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 9mm, 32ACP, Green - #13450
#3 Station 1 Locator - #13614
#3 Locator Pin(3) - #14060

9mm, .38 Super, 9x21 Conv. - #21109

#F Powder Funnel - #13806
#5 Shellplate - #13509
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 9mm, 32ACP, Green - #13450
#5 Station 1 Locator - #13546
#3 Locator Pin(3) - #14060

9x25 Dillon, .357 SIG Conversion - #21527

#F Powder Funnel - #13806
#W Shellplate - #13310
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 45ACP, 10mm, Red - #13143
CF Adapter 40 S&W, Purple - #18076
#W Station 1 Locator - #13267
#2 Locator Pin(3) - #14062

.38 Special, .357 Mag. Conv. - #21098 (2)*

#D Powder Funnel - #13599
#2 Shellplate - #13430
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, (38/357) - #13384
CF Adapter 38/357, Orange - #13386
#2 Station 1 Locator - #13563
#2 Locator Pin(3) - #14062

.38-40 Winchester Conversion - #21492

#W Powder Funnel - #13600
#N Shellplate - #10296
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#N Station 1 Locator - #14237
#4 Locator Pin(3) - #14047

10mm, .40 S&W Conversion - #21098

#W Powder Funnel - #13600
#W Shellplate - #13310
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 45ACP, 10mm, Red - #13143
CF Adapter 40 S&W, Purple - #18076
#W Station 1 Locator - #13267
#2 Locator Pin(3) - #14062

.41 Magnum Conversion - #21111 (2)

#H Powder Funnel - #13240
#6 Shellplate - #13121
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#6 Station 1 Locator - #13118
#1 Locator Pin(3) - #13930

.44-40 Winchester Conversion - #21493

#4 Powder Funnel - #13474
#N Shellplate - #10296
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#N Station 1 Locator - #14237
#4 Locator Button(3) - #14047

.44 Special, Magnum Conv. - #21105 (2)

#G Powder Funnel - #13427
#4 Shellplate - #13185
CF Arm Bushing, Lg Pistol, Yellow - #13619

CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#4 Station 1 Locator - #13340
#4 Locator Pin(3) - #14047

.45 GAP Conversion - #20446

#E Powder Funnel - #13782
#1 Shellplate - #13204
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 45 GAP Gray - #12670
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

.45 ACP Conversion - #21071

#E Powder Funnel - #13782
#1 Shellplate - #13204
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 45ACP, 10mm, Red - #13143
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

.45 Auto Rim Conversion - #21445

#E Powder Funnel - #13782
#H Shellplate - #10297
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
Universal Station 1 Locator - #16263
#4 Locator Pin(3) - #14047

.45 Colt, .454 Casull Conv. - #21118 (2)*

#E Powder Funnel - #13782
#C Shellplate - #12986
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#C Station 1 Locator - #12817
#4 Locator Pin(3) - #14047

.45 Winchester Magnum Conv. - #21423

#E Powder Funnel - #13782
#L Shellplate - #10295
CF Arm Bushing, Lg Pistol - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC - #13442
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

.460 S&W Conversion - #20889

#.460 S&W Powder Funnel - #18949
#C Shellplate - #12986
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter .460 S&W - #11505
#C Station 1 Locator - #12817
#4 Locator Pin(3) - #14047

.475 Linebaugh, .480 Ruger Conv. - #20835 (4)

#475/480 Ruger Powder Funnel - #10723
#G Shellplate - #10298
CF Adapter 475/480 Ruger, Modified Yellow - #18494
#G Station 1 Locator - #14331
#6 Locator Pin(3) - #15755

.500 S&W Conversion - #20836 (3) (4)

#50 AE Powder Funnel - #14465
#B Shellplate - #12903
CF Adapter 500, Modified Yellow - #18494
#B Station 1 Locator - #13156
#7 Locator Pin(3) - #13436

Magnum Rifle Conversion - #11069

1050 Mag CF Tube, Red - #20534
650 Mag CF Tube, Green - #20535
CF Magnum Body Assembly - #22225
CF Funnel Assembly, Lg - #22174

XL 650 Caliber Conversion Chart

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Rifle-Caliber Conversions

.17 Remington Conversion - #21099

#O Powder Funnel - #12921
#3 Shellplate - #13345
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 17, 223, 222, 221, White - #13575
#3 Station 1 Locator - #13614
#3 Locator Pin(3) - #14060

.204 Ruger Conversion - #11231

#.204 Rifle Powder Funnel - #20322
#3 Shellplate - #13345
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 17, 223, 222, 221, White - #13575
#3 Station 1 Locator - #13614
#3 Locator Pin(3) - #14060
Case Insert Slide - #13763

.22 Hornet Conversion - #21697

#A Powder Funnel - #13426
#E Shellplate - #10300
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 22 Hornet, Modified Blue - #15186
#E Station 1 Locator - #14859
#8 Locator Pin(3) - #14048
Case Insert Slide - #13763

.218 Bee Conversion - #21618

#A Powder Funnel - #13426
#O Shellplate - #10294
CF Arm Bushing, Sm Pistol - #13412
CF Body Bushing, Sm - #13513
CF Adapter 17, 223, 222, 221, White - #13575
#W Station 1 Locator - #13267
#3 Locator Pin(3) - #14060

.220 Swift Conversion - #21429

#A Powder Funnel - #13426
#L Shellplate - #10295
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Med - #13604
CF Adapter 220 Swift, Orange - #14851
#6 Station 1 Locator - #13118
#1 Locator Pin(3) - #13930

.223/.222/.221 Remington Conv. - #21101

#A Powder Funnel - #13426
#3 Shellplate - #13345
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 17, 223, 222, 221, White - #13575
#3 Station 1 Locator - #13614
#3 Locator Pin(3) - #14060

.223 WSSM Conversion - #18419 (4)

#223 WSSM Powder Funnel - #18417
#B Shellplate - #12903
CF Arm Bushing, XL 45-70 - #14397
CF Body Bushing, XL - #14396
CF Adapter Belted Mag, 45-70 - #14395
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

.224 Weatherby Mag Conv. - #21116

#A Powder Funnel - #13426
#A Shellplate - #12529
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Med - #13604
CF Adapter 30-06, 308, 243, Black - #13541
#A Station 1 Locator - #12339
#2 Locator Pin(3) - #14062

.22-250 Conversion - #21088

#A Powder Funnel - #13426
#1 Shellplate - #13204

CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Lg - #13639
CF Adapter 22-250, 7.62x39, Modified Orange - #14313
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

.243 Win., 6mm Rem. Conv. - #21089

#I Powder Funnel - #13305
#1 Shellplate - #13204
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Lg - #13639
CF Adapter 30-06, 308, 243, Black - #13541
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

.243 WSSM Conversion - #16248 (4)

#.243 Short Mag. Powder Funnel - #11156
#B Shellplate - #12903
CF Adapter Short Mag./45-70 - #14395
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

6mm PPC Conversion - #22043

#6PPC Rifle Powder Funnel - #13085
#A Shellplate - #12529
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter .22-250, 7.62x39, Modified Orange - #14313
CF Spacer 41, 44, 45 LC - #13703
#A Station 1 Locator - #12339
#2 Locator Button(3) - #14062

.25-20 Winchester Conversion - #21619

#R Powder Funnel - #13243
#O Shellplate - #10294
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 30M1, 32S&W, H&R, Blue - #13075
#W Station 1 Locator - #13267
#3 Locator Pin(3) - #14060

.25 WSSM Conversion - #20356 (4)

#.25 Short Mag. Powder Funnel - #11157
#B Shellplate - #12903
CF Adapter Short Mag./45-70 - #14395
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

.25-06, .257 Roberts Conversion - #21090

#K Powder Funnel - #13216
#1 Shellplate - #13204
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Lg - #13639
CF Adapter 30-06, 308, 243, Black - #13541
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

.256 Win. Mag. Conversion - #21097

#R Powder Funnel - #13243
#2 Shellplate - #13430
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, 38/357 - #13384
CF Adapter 38/357, Orange - #13386
#2 Station 1 Locator - #13563
#2 Locator Pin(3) - #14062

.257 Why. Mag. Conversion - #21431

#K Powder Funnel - #13216
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, Modified Black - #14394
#B Station 1 Locator - #13156
#4 Locator Pin(3) - #14047

.264 Win., 6.5 Rem. Conversion - #21437

#Y Powder Funnel - #12870
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, 45-70, Modified Black - #14395
#B Station 1 Locator - #13156
#4 Locator Pin(3) - #14047

6.5mm Grendel Conversion - #20895

#6.5 Grendel Rifle Powder Funnel - #18947
#A Shellplate - #12529
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter .22-250, 7.62x39, Modified Orange - #14313
CF Spacer 41, 44, 45 LC - #13703
#A Station 1 Locator - #12339
#2 Locator Pin(3) - #14062

6.5x55 Mauser Conversion - #21476

#Y Powder Funnel - #12870
#6.5 Shellplate - #16545
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Lg - #13639
CF Adapter 30-06, 308, 243, Black - #13541
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

6.8 SPC Conversion - #20324

#N Powder Funnel - #13014
#W Shellplate - #13310
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 22-250, 7.62x39, Modified Orange - #14313
#2 Station 1 Locator - #13563
#2 Locator Button(3) - #14062

7mm, .270 Wby., 7mm Wby. Conv. - #21438 (1)

#J Powder Funnel - #13456
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, 45-70, Modified Black - #14395
#B Station 1 Locator - #13156
#4 Locator Pin(3) - #14047
.270 Win. Conversion - #21093
#J Powder Funnel - #13456
#1 Shellplate - #13204
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Lg - #13639
CF Adapter 30-06, 308, 243, Black - #13541
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

7mm Remington Ultra Conv. - #18426 (6)

#7mm Ultra Powder Funnel - #15019
#B Shellplate - #12903
CF Arm Bushing, XL 45-70 - #14397
CF Body Bushing, XL - #14396
CF Adapter Belted Mag - #14394
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

.270/7mm WSM, 7mm RSUM - #18420 (3) (4)

7mm Short Mag Powder Funnel - #18416
#B Shellplate - #12903
CF Arm Bushing, XL .45-70 - #14397
CF Body Bushing, XL - #14396
CF Adapter Belted Mag, .45-70 - #14395
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

XL 650 Caliber Conversion Chart

To order a complete conversion use the five-digit number to the right of the caliber listing. To order individual parts use the five-digit number next to the description. Casefeed discs are not included in caliber conversion kits.

30-30 Winchester Conv. - #21112

#B Powder Funnel - #13587
#7 Shellplate - #13300
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Med - #13604
CF Adapter 220 Swift, Modified Orange - #14851
#7 Station 1 Locator - #13176
#4 Locator Pin(3) - #14047

30-M1 Carbine Conversion - #21113 (2)

#C Powder Funnel - #13587
#8 Shellplate - #10298
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 30M1, 32S&W, H&R, Blue - #13075
#8 Station 1 Locator - #11936
#8 Locator Pin(3) - #14048
Case Insert Slide - #13763
CF Spacer 41, 44, 45LC - #13703

308 Win., 30-06 Conversion - #21094

#B Powder Funnel - #13587
#1 Shellplate - #12903
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, Med - #13604
CF Adapter 30-06, 308, 243, Black - #13541
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

300, 30-338, 308 NRM Conv. - #21439 (1)

#B Powder Funnel - #13587
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, Modified Black - #14394
#B Station 1 Locator - #13156
#4 Locator Pin(3) - #14047

300 WSM, 300 RSUM Conv. - #18421 (1) (3) (4)

Short 300 Mag Powder Funnel - #18415
#B Shellplate - #12903
CF Adapter Belted Mag, .45-70 - #14395
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

300 RUM, 300 Dakota Conv. - #18422 (3) (4) (6)

30 Cal Long Mag Powder Funnel - #15013
#B Shellplate - #12903
CF Adapter Belted Mag - #14394
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

32-20 Conversion - #21620

#S Powder Funnel - #12845
#O Shellplate - #10294
CF Arm Bushing, Sm Pistol, Green - #13412
CF Body Bushing, Sm - #13513
CF Adapter 30M1, 32S&W, H&R, Blue - #13075
#W Station 1 Locator - #13267
#3 Locator Button(3) - #14060

7.62x39 Russian Conversion - #21117 (5)

#AK Powder Funnel - #13015
#A Shellplate - #12529
CF Arm Bushing, Med Pistol, Red - #13403
CF Body Bushing, Med - #13604
CF Adapter 22-250, 7.62x39, Modified Orange - #14313
CF Spacer 41, 44, 45LC - #13703
#A Station 1 Locator - #12339
#2 Locator Button(3) - #14062

7.62x54 Russian Conversion - #21699 (3)

#B Powder Funnel - #13587
#G Shellplate - #10298
CF Adapter Belted Mag, 45-70 - #14395
#G Station 1 Locator - #14331
#7 Locator Pin(3) - #13436

303 British Conversion - #21106

#B Powder Funnel - #13587
#N Shellplate - #10296
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 30-06, 308, 243, Black - #13541
#4 Station 1 Locator - #13340
#4 Locator Pin(3) - #14047

325 WSM Conversion - #20892 (1) (3) (4)

#.325 WSM Powder Funnel - #18948
#B Shellplate - #12903
CF Adapter Short Mag, 45-70 - #14395
#B Station 1 Locator - #13156
#4 Locator Pin(3) - #14047

8x57 Mauser Conversion - #20071

#M Rifle Powder Funnel - #12963
#1 Shellplate - #13204
CF Arm Bushing, Rifle, White - #13661
CF Body Bushing, M - #13604
CF Adapter, 30-06, 308, 243, Black - #13541
#1 Station 1 Locator - #13595
#1 Locator Pin(3) - #13930

338 Win. Mag., 340 Wby. Conv. - #21441 (1)

#Q Powder Funnel - #13406
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, 45-70, Modified Black - #14395
#B Station 1 Locator - #13156
#4 Locator Button(3) - #14047

338 Rem. Ultra Mag Conv. - #18423 (3) (4) (6)

338 Mag Rifle Powder Funnel - #15012
#B Shellplate - #12903
CF Adapter Belted Mag, Modified Black - #14394
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

350 Remington Magnum Conv. - #21442

#P Powder Funnel - #13187
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag 45-70 - #14395
CF Adapter Belted Mag, Modified Black - #14394
#B Station 1 Locator - #13156
#4 Locator Button(3) - #14047

38-40 Winchester Conversion - #21492

#W Powder Funnel - #13600
#N Shellplate - #10296
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#N Station 1 Locator - #14237
#4 Locator Button(3) - #14047

375 Holland & Holland Mag. - #21443 (1)

#R Powder Funnel - #13513
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619

CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, Modified Black - #14394
#B Station 1 Locator - #13156
#4 Locator Button(3) - #14047

375 RUM, 375 Dakota Conv. - #18424 (3) (4) (6)

378 Rifle Powder Funnel - #15010
#B Shellplate - #12903
CF Adapter Belted Mag, Modified Black - #14394
#B Station 1 Locator - #13156
#6 Locator Pin(3) - #15755

44-40 Winchester Conversion - #21493

#4 Powder Funnel - #13474
#N Shellplate - #10296
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 41Mag, 44, 45LC, Yellow - #13442
#N Station 1 Locator - #14237
#4 Locator Button(3) - #14047

444 Marlin Conversion - #21491

#X Powder Funnel - #12920
#N Shellplate - #10296
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter 30-06, 308, 243, Black - #13541
#N Station 1 Locator - #14237
#4 Locator Button(3) - #14047

45-70 Govt. Conversion - #21422 (3)

#T Powder Funnel - #13407
#G Shellplate - #10298
CF Adapter Belted Mag, 45-70, Modified Black - #14395
#G Station 1 Locator - #14331
#7 Locator Button(3) - #13436

458 Win. Mag. Conversion - #21444

#T Powder Funnel - #13407
#B Shellplate - #12903
CF Arm Bushing, Lg Pistol, Yellow - #13619
CF Body Bushing, Lg - #13639
CF Adapter Belted Mag, 45-70, Modified Black - #14395
#B Station 1 Locator - #13156
#4 Locator Button(3) - #14047

Mag Rifle Conversion - #11069

1050 Mag CF Tube, Red - #20534
650 Mag CF Tube, Green - #20535
CF Magnum Body Assembly - #22225
CF Funnel Assembly, Lg - #22174

- (1) Requires the use of a Magnum Rifle Powder Bar (#21353).
- (2) Requires Casefeed Spacer Washer, see manual for installation instructions.
- (3) Requires the use of the Magnum Rifle Conversion (#11069) to feed cases.
- (4) Requires the use of an Extra Large Powder Die (#21253).
- (5) For 7.62x39 primer systems, Remington-made brass requires the small primer system, all others require the large primer system.
- (6) Requires the use of Dillon's Belted Magnum Powder System (#97126).

About Powder Bars: Dillon Precision manufactures four types of powder bars for the XL 650: Extra Small, used for dropping less than 3 grains of powder; Small, used for dropping 3 to 20 grains of powder; Large, used for dropping 20 to approximately 45 to 50 grains of powder; and Magnum, used for dropping 50 or more grains of powder.

The extra small powder bar is used when loading .32 Auto, .32 S&W and .32 S&W Long. Both the extra small powder bar and the magnum powder bar are non-standard items and must be purchased separately. The large and small powder bar, on the other hand, are standard equipment and are included with every XL 650.